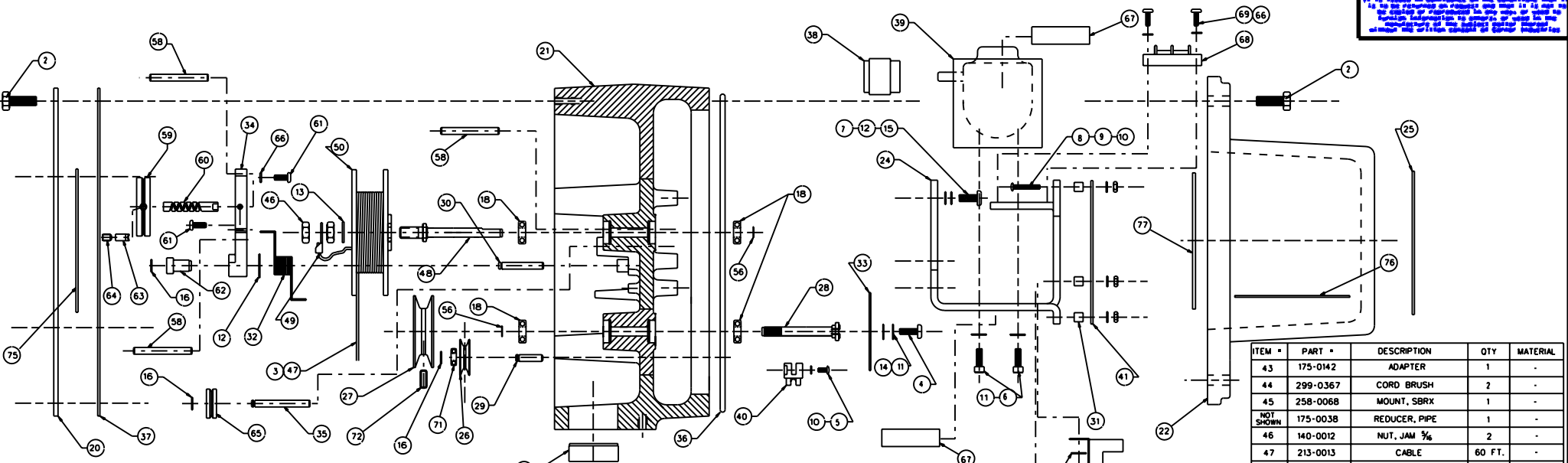
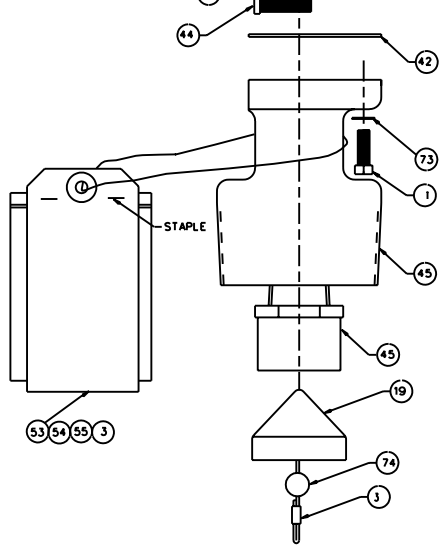


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ITEM #	PART #	DESCRIPTION	QTY	MATERIAL
1	105-0022	1/4-20x1 SS	3	-
2	110-0048	1/4-20X3/4 SS	14	-
3	165-0018	OVAL SLEEVE	3	-
4	110-0013	8-32X5/16 SS	1	-
5	110-0019	4-40X3/8 SS	2	-
6	105-0103	8-32X1/2 SS	6	-
7	110-0078	10-24X1/2 SS	4	-
8	110-0080	4-40X3/4 SS	4	-
9	140-0022	HEX NUT 4-40	4	-
10	145-0002	WSHR FLT *4	4	-
11	145-0004	WSHR FLT *8	7	-
12	145-0005	WSHR FLT *10	5	-
13	145-0007	WASHER	1	-
14	145-1008	WSHR LK *8	1	-
15	145-1016	WSHR LK *10	5	-
16	165-0014	E RING 3/16	3	-
NOT SHOWN	175-0039	PLUG 1/8 NPT	1	-
18	200-1007	BRNG .25 ID	4	-
19	212-0012	SMB BOB	1	-
20	220-0224	COVER	1	-
21	220-0225	ENCLOSURE	1	-
22	220-0226	ENCL CAP	1	-



ITEM #	PART #	DESCRIPTION	QTY	MATERIAL
23	245-0024	CBL GUIDE	1	-
24	258-0067	MOTOR/PC MNT	1	-
25	260-0052	NAMEPLATE	1	-
26	272-0076	PULLEY .641 DA	2	-
27	272-0062	PULLEY TMNG	1	-
28	285-0068	SHFT TMNG	1	-
29	285-0069	SHFT IDLR .75	1	-
30	285-0071	SHFT IDLR 1.25	1	-
31	290-0047	SPCR NYLON 1/4	4	-
32	292-0027	TOR SPRING	1	-
33	299-0331	TMNG WHEEL	1	-
34	205-0178	BRACKET, LINE LEVELER	1	-
35	285-0089	SHFT IDLR .1875 X 1.63	1	-
36	280-0024	O RING .138	1	-
37	280-0025	GASKET COVER	1	-
38	299-0369	SLIP CLUTCH	1	-
39	530-0096	MOTOR 24 VDC	1	-
40	530-0095	OPTO SENSOR	1	-
41	530-0091	PCB ASSY	1	-
42	280-0026	GASKET	1	-

ITEM #	PART #	DESCRIPTION	QTY	MATERIAL
43	175-0142	ADAPTER	1	-
44	299-0367	CORD BRUSH	2	-
45	258-0068	MOUNT, SBXR	1	-
NOT SHOWN	175-0038	REDUCER, PIPE	1	-
46	140-0012	NUT, JAM 3/8	2	-
47	213-0013	CABLE	60 FT.	-
48	285-0067	SHAFT	1	-
49	318-0130	TERMINAL	1	-
50	272-0063	SPOOL	1	-
51	105-0018	SOC HEX *8-32 X .38	2	-
52	175-0079	CLAMP	1	-
53	255-0069	TAG	1	-
54	603-9012	PLASTIC BAG	1	-
55	927-0142	INSTRUCTION SHEET	1	-
56	165-0023	RING, RETAINING	2	-
57	299-0565	GUARD	1	-
58	150-0021	DOWEL .1875 X 1.63 LG.	3	-
59	272-0073	PULLEY, LINE LEVELER	1	-
60	285-0088	SHAFT, RECI PROCATING	1	-
61	110-0060	SCR PANHD 6-32 X .375	2	-
62	200-9028	BEARING, TENSIL ON ARM	1	-
63	299-0512	PANL, .25 DIA	1	-
64	115-0014	10-32 X 1/4 SET SCR	1	-
65	272-0074	PULLEY-.69 DIA. IDLER	1	-
66	145-1002	#6 LOCK WASHER	3	-
67	255-0105	LABEL- MOTOR MOUNTING	2	-
68	380-0052	TERMINAL BLOCK	1	-
69	110-0004	SCREW- #6-32	2	-
70	110-0077	SCREW- #10-24 X 3/8 SS	1	-
71	200-1001	BEARING- 3/8 DIA.	1	-
72	115-0004	SET SCWER 10-32	1	-
73	145-1007	WASHER, LOCK 1/4	3	-
74	299-0564	BUMPER	1	-
75	255-0048	LABEL	1	-
76	255-0112	LABEL	1	-
77	255-0049	LABEL	1	-

- NOTES:
1. ADD A SMALL AMOUNT OF LOCTITE 609 (P/N 614-0013) OR EQUIVALENT TO ITEM 23 BEFORE ASSEMBLY
 - 2.
 3. TIGHTEN ITEM 6 THEN LOOSEN 1/2 TURN
 4. CLEAN ITEMS #29, 30, 35 AND 58 WITH ALCOHOL. USING A 0-TIP. CLEAN RESPECTIVE CASTING HOLES WITH ALCOHOL. THEN DRY WITH CLEAN AIR. USING A 0-TIP. APPLY A SMALL AMOUNT OF LOCTITE #609 (P/N 614-0013) TO EACH PIN AND CASTING HOLE THEN ASSEMBLE AND WIPE CLEAN ANY EXCESS LOCTITE
 5. ASSEMBLE ITEMS 29, 30, 35 AND 58 INTO IT'S RESPECTIVE CASTING HOLE. THERE IS A 1/8 DEEP STARTER STEP IN EACH HOLE. THE PIN IS A TIGHT FIT. TAP PIN WITH HAMMER UNTIL PIN PENETRATES CASTING 1/8 THEN FINISH ASSEMBLY WITH A POWER PRESS.

DIMENSIONS ARE NOT ACCUMULATIVE

ECO-980811	SJS	9/13							
ECO-980604	SJS	6/9							
ECO-980302	SJS	7/8							
ECO-980206	SJS	7/8							
CHANGE AS PER	SJS	5/8							
ECO-980907	SJS	5/10							
ECO-980503	SJS	5/9							
ECO-210107	SJS	2/11							
ECO-990920	SJS	9/27							
ECO-990212	SJS	9/23							
ECO-981205	SJS	12/1							

DESIGNED BY	APPROVED BY	DATE
DRIVEN		
DESIGNED		
DESIGNED	SJS	4-11-95

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